

MAJIC® TOWN & COUNTRY®

Tractor, Truck & Implement Enamel Primer

FEATURES

- Excellent Adhesion
- VOC Compliant in all states
- Corrosion Resistant
- Outstanding Durability

DESCRIPTION & USES

Majic Tractor, Truck & Implement Oil Base Primer is durable, heavy duty, rust-inhibitive, alkyd primer specifically formulated for excellent adhesion, and resistance to weathering and corrosion. It may be applied by brush, roll or spray to iron, steel and aluminum surfaces.

PRODUCTS & SIZES

8-0986 Gray Primer, 8-0989 Red Oxide Primer. Available in gallons and quarts.

SURFACE PREPARATION

Bare Metal: All surfaces, new or previously painted, must be clean, dry and free of dust, dirt and grease. Remove loose, scaling paint by wire brushing, scraping or sanding – Extra care should be taken when removing loose paint on metal surfaces so that all rusted areas will be exposed for priming. Loose scale and debris on rust surfaces should be removed by wire brush or sandpaper. New metal surfaces, including welded ironwork and aluminum, must be cleaned with mineral spirits, or similar solvents, to remove oily residues. Surfaces that are glossy, or not exposed to normal weathering, should be dulled by sanding. Stir product thoroughly with a flat paddle before and occasionally during use. Any components settled on the bottom of the can must be mixed back into suspension before priming. “Hard” settlement may require the use of a drill mixer or paint shaker. Please read all application and safety information prior to use. Technical Data Bulletins and Material Safety Data Sheets (MSDS) may be requested at majicpaints.com. Permissible product, air, and surface temperatures are 50-90°F during application. Optimum humidity during application is 50% or less, max is 80% humidity.

APPLICATION

Product may be applied by brush, roller or spray. Equipment, pressure and/or tip size may need to be adjusted, or changed, depending on conditions, temperatures and humidity at time of application. Stir paint thoroughly. Apply by high quality brush, roll or spray at a rate not greater than 2.5 mils Wet Film Thickness. When spraying, add 1 pint of Majic Reducer, # 8-0750, per gallon of primer. For best results, apply 2 coats of Majic Tractor, Truck & Implement Enamel Primer, sanding lightly between coats. Allow 24 hours to dry between coats. NOTE: Proper drying and cure requires strict adherence to recommended applied film thickness. Heavier application than recommended or recoating too soon will result in a significantly slower dry time, and overall cure. Dry times are based on application at 77° F, with relative humidity at 50%, or below. Lower temps and/or higher humidity will affect dry & recoat times. Do not apply in direct sunlight or when surface temperatures are below 50 ° F. Apply only when surface temperature is 5° F above the dew point. Avoid application late in the day when dew and condensation are likely to form, or if rain is expected.

PHYSICAL PROPERTIES

RESIN TYPE	Soya/Alkyd Resin
SOLVENT	Mineral Spirits, Naptha
GLOSS	< 5 @ 60°
VOC	250 gms/ltr
FILM THICKNESS	2.5 Mils Wet
	1.3 Mils Dry
COVERAGE	650 sq. ft./gal
DRY TIMES AT 77°F AND 50% RELATIVE HUMIDITY	5-10 Hours To Touch
	24 Hours To Recoat
	7-14 Days Full Cure
VISCOSITY	83-88 KU
FLASH POINT	> 105° F
FINISH	Low Sheen

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Caution:

WARNING: If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with HEPA vacuum and wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

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