

TECHNICAL DATA

8-20050

MAJIC[®] PLASTIC ADHESION PROMOTER

FEATURES

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- Promotes/Enhances adhesion on most plastics, chrome, glass, etc.
- Fast drying Maybe topcoated in < 1 hour with any paint system
- Forms an indelible, paintable bond with most plastics
- May be used on chrome, glass, fiberglass and other sealed surfaces for greater adhesion of finish paints

Always apply at moderate temperatures (between $70 - 80^{\circ}$ F.) To ensure film uniformity, always shake can vigorously for 1 minute after the mixing ball rattles. Apply 1 medium wet coat application of Plastic Adhesion Promoter and allow to "flash-off" for 2-3 minutes. Then apply a full wet coat and allow to dry 15 minutes before topcoating. It is important to allow 15 minutes to cure, so the chemicals can "bite" into the plastic surface. Do not apply in direct sunlight. Do not apply when temps (ambient or surface) exceed 90° F

APPLICATION

DESCRIPTION & USES

Majic Plastic Adhesion Promoter eliminates peeling from most new, and unpainted plastic surfaces. Maybe topcoated in 1 hour with any type of paint system.

PRODUCTS & SIZES

8-20050 Clear. Available in 12 oz sprays.

SURFACE PREPARATION

Surface must be clean and dry, and free of dirt, dust, grease and wax. Protect surrounding surfaces with drop cloths. Always apply at moderate temperatures (between 70 - 80° F.) To ensure film uniformity, always shake can vigorously for 1 minute after the mixing ball rattles.

PHYSICAL PROPERTIES

RESIN TYPE	Chlorinated Polyolefin
SOLVENT	Acetone
VOC / MIR (sprays)	796 gm/l
FILM THICKNESS	Mils Wet- N/A
	Mils Dry- N/A
COVERAGE	15 sq ft/can
DRY TIMES AT 77°F AND	N/A Hours To Touch
50% RELATIVE HUMIDITY	N/A Hours To Recoat
VISCOSITY	15-17 sec #2 Zahn
FLASH POINT	-4° F
FINISH	Matte
GLOSS	N/A
THIN/REDUCE	N/A

Majic Paints • 201 Janus Road • Cary, IL 60013 • 847-639-5383 • www.majicpaints.com

Caution:

WARNING: If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with HEPA vacuum and wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

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