

## MAJIC<sup>®</sup> RUST KILL

### Oil Base Rust-Preventative Coating

#### FEATURES

- Superior rust protection
- Fade resistant and non-yellowing
- Applies smoothly with brush, roller or spray
- Heavy duty alkyd formula

#### DESCRIPTION & USES

A high-quality alkyd resin enamel, containing superior, long lasting rust inhibiting pigments. It applies easily and dries quickly to a long-lasting weatherproof finish. This enamel is a high gloss finish that is non-chalking and fade resistant, providing beauty and protection on most interior and exterior surfaces.

#### PRODUCTS & SIZES

Available in gallons, quarts and ½ pints. 8-6000 Gloss Black, 8-6001 Gloss White, 8-6002 Dark Brown, 8-6003 Sandy Beige, 8-6004 Safety Orange, 8-6005 Royal/Safety Blue, 8-6006 Safety Red, 8-6007 Machine Green, 8-6008 Safety Yellow, 8-6009 Battleship Gray, 8-6010 Navy Gray, 8-6012 Matte White, 8-6013 Matte Black, 8-6021 Semi-Gloss White, 8-6022 Semi-Gloss Black, 8-6091 White Tint Base #1, 8-6092 Midtone Tint Base #2, 8-6093 Deep Tint Base #3, 8-6094 Neutral Tint Base #4. Also available in matching 11 oz. aerosol cans.

#### SURFACE PREPARATION

All surfaces, new or previously painted, must be clean, dry and free of oil, dirt, grease, mildew and rust. Rusted metal should be cleaned by wire brushing or sanding. Remove loose and scaling paint by wire brushing, scraping or sanding. Remove oil or grease by cleaning with rags saturated in mineral spirits. **Ferrous Metal** Prime with either #8-5798 Barricade Red Oxide, or #8-5812 Barricade Gray Primer. For extra protection, spot prime welded joints with the primer, then follow with one full primer coat over the entire surface. **Bare Metal:** Prime with either #8-5798 Barricade Red Oxide, or #8-5812 Gray Primer. **Galvanized Metal:** On galvanized metal that is new or non-rusting, thoroughly clean and then prime with either 8-0070 Majic Self-Etching Primer or 8-0009 Majic Universal Acrylic Primer. **Previously Painted Surfaces:** Painted steel in good condition and non-rusting does require priming. If surface is in poor condition, prepare and prime bare areas as indicated above.

#### APPLICATION

The surface must be thoroughly dry. Do not paint if surface temperature is below 50°F (10°C), in direct sun light, or on exterior surfaces if rain is expected within 24 hours. Avoid painting on hot surfaces Stir thoroughly until paint is uniform. If using 2 or more containers of the same color, mix together and stir paint thoroughly to ensure color is uniform throughout. To assure penetration into corners and crevices, brush or spray application is preferred. However, application with a short nap roller is satisfactory on large flat surfaces. If brushing, a high-quality nylon or pure bristle brush will give best results. **To thin, use only 8-0750 Majic Non-VOC Reducer.** The addition of one pint of thinner per gallon of Rust Kill Enamel will give the perfect spray consistency without compromising VOC limits.

**Drying:** Normal drying is 6-8 hours to touch and 24 hours to recoat, at 77F (25C) and 50% humidity. Temperature and humidity will affect drying time. **Note:** DO NOT OVER-APPLY. Proper drying and curing time may significantly slowed if applied in excess of 2.6 mils wet, or if recoating too soon.

**Clean Up:** Mineral spirits immediately after use.

#### PHYSICAL PROPERTIES

<b>RESIN TYPE</b>	Alkyd
<b>SOLVENT</b>	Mineral Spirits
<b>GLOSS</b>	80%+ @ 60°
<b>VOC</b>	<400 grams/liter
<b>FILM THICKNESS</b>	2.6 Mils <b>Wet</b>
	1.3 Mils <b>Dry</b>
<b>COVERAGE</b>	600-700 sq. ft./gallon
<b>DRY TIMES AT 77°F AND 50% RELATIVE HUMIDITY</b>	8 Hours <b>To Touch</b>
	24 Hours <b>To Recoat</b>
	7-14 Days <b>Full Cure</b>
<b>WEIGHT SOLIDS</b>	70% ± 2%
<b>VOLUME SOLIDS</b>	50% ± 2%
<b>FLASH POINT</b>	>105°F

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**Caution:**

**WARNING:** If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with HEPA vacuum and wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

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